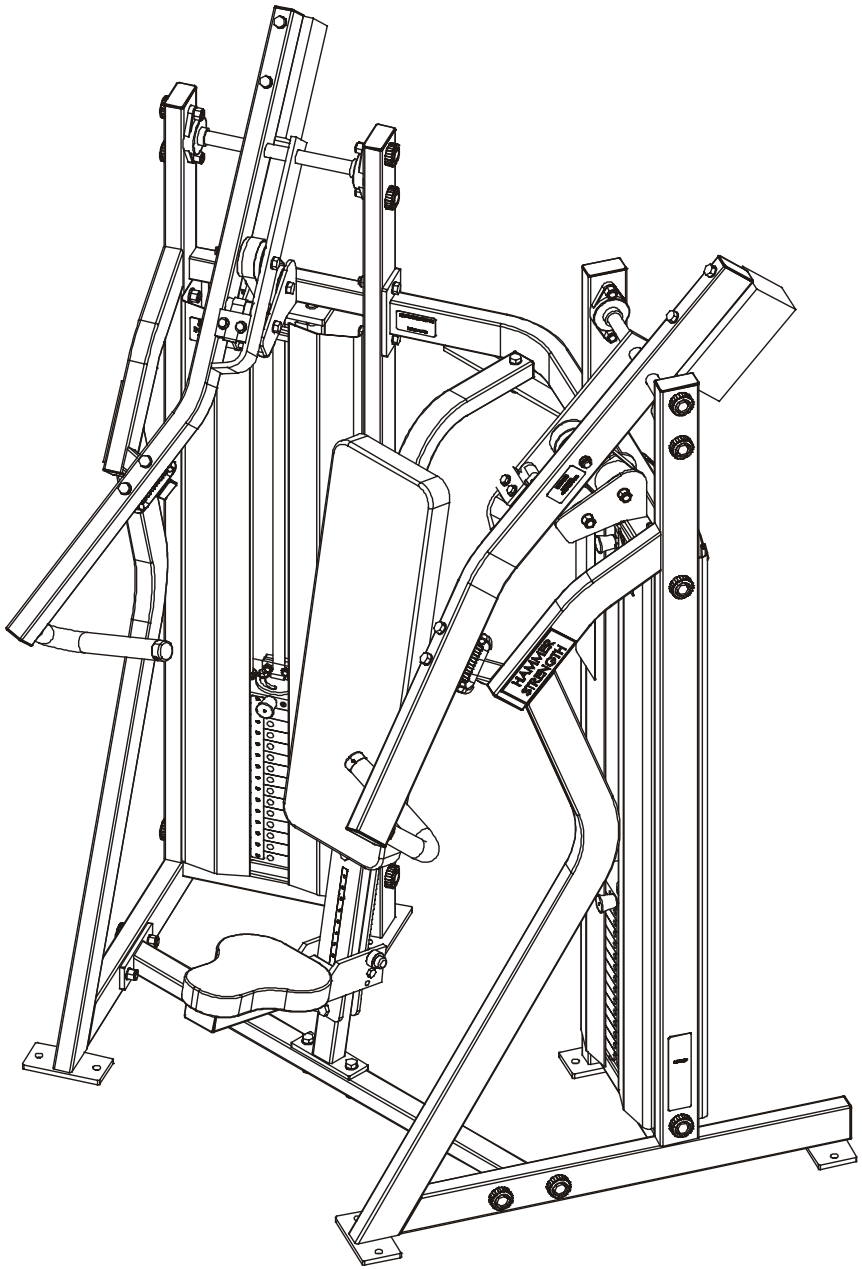
LifeFitness

MTS - MOTION TECHNOLOGY SELECTORIZED

MTIP INCLINE PRESS S/N TIP030001 & ABOVE



Customer Support Services

PARTS MANUAL

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

Notes:

MTIP INCLINE PRESS S/N TIP030001 & ABOVE
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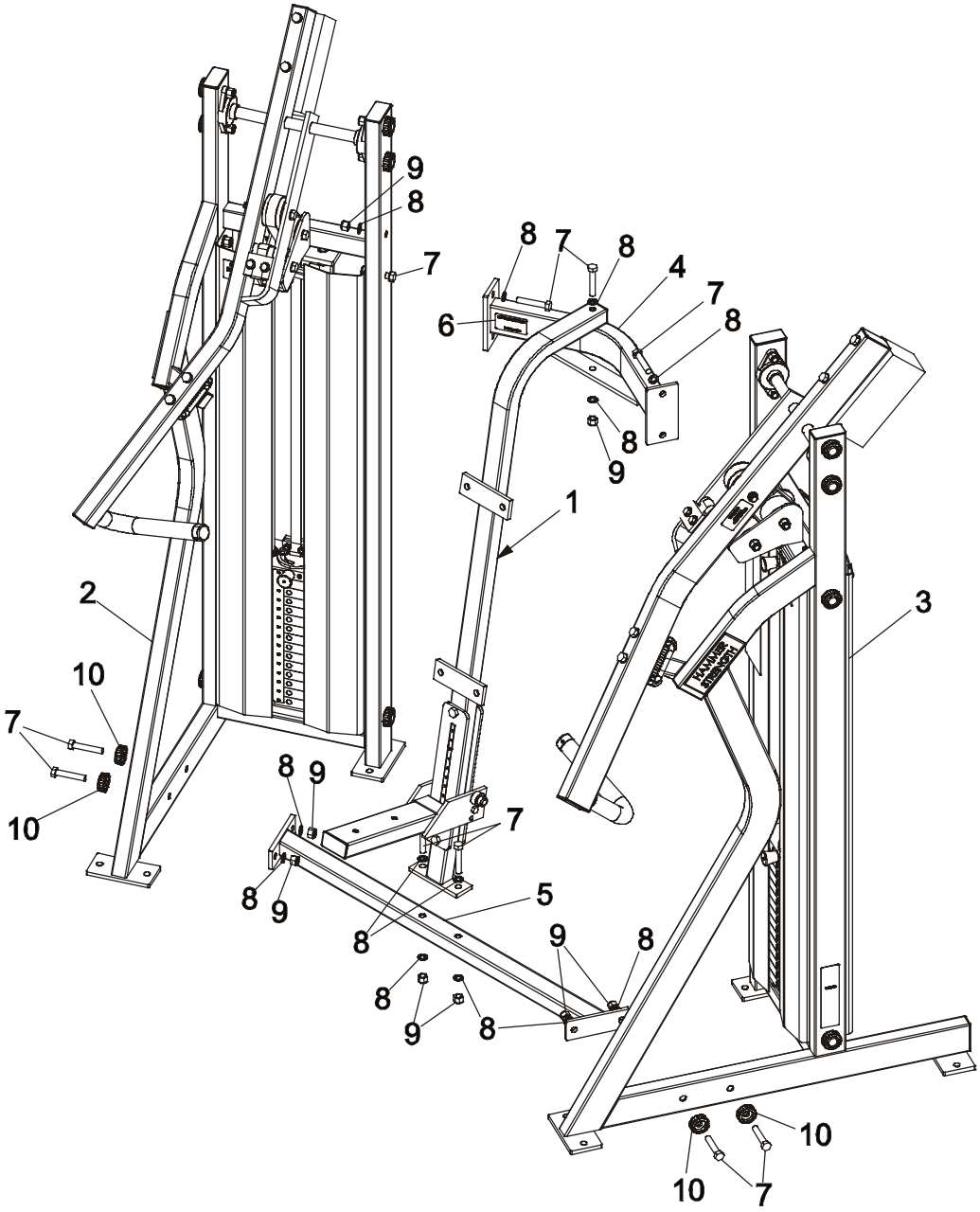
MTIP INCLINE PRESS S/N TIP030001 & ABOVE

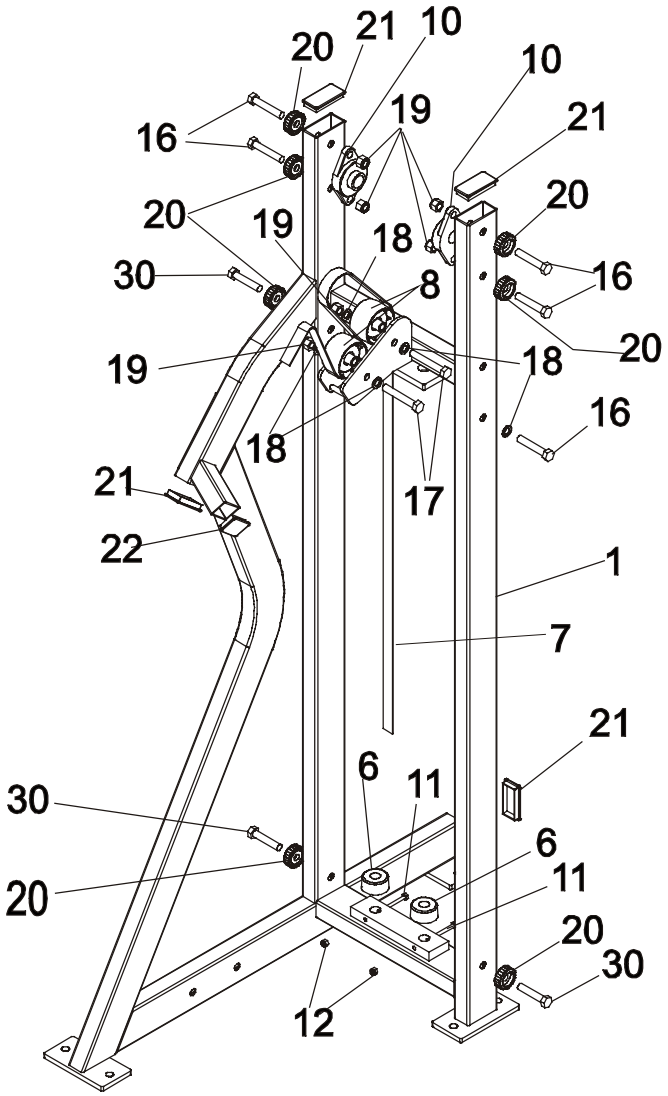
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTIP-A0011	SEAT FRAME ASSEMBLY
2	1	MTIP-A0012	RIGHT SIDE FRAME ASSEMBLY
3	1	MTIP-A0013	LEFT SIDE FRAME ASSEMBLY
4	1	MTIP-S0010	BRACE WELDMENT, TOP
5	1	MTIP-S0011	CROSS BRACE, BOTTOM
6	1	M051-00299-A000	HAMMER PATENT DECAL
7	9	0017-00101-1573	1/2 X 2 3/4 Bolt
8	14	0017-00104-0379	1/2" Internal Lock Washer
9	9	0017-00103-0223	1/2" Thick Lock Nut
10	4	0017-00042-1041	HAMMER HEAD WASHER

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

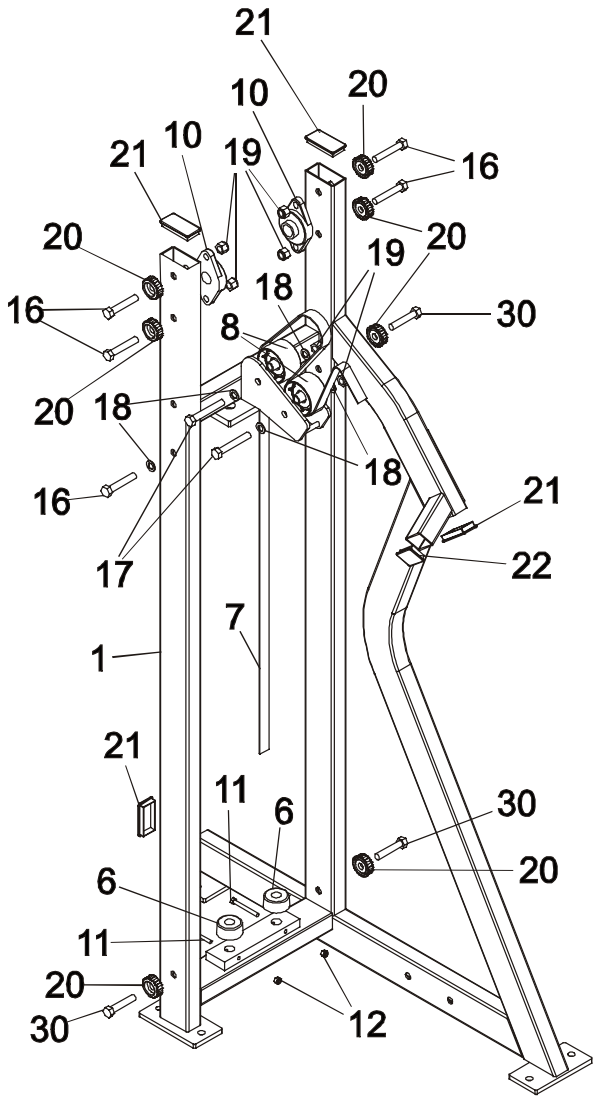
RIGHT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTIP-S0008	MTIP Right Side Frame
6	2	0017-00042-0993	WEIGHT STACK DONUT 1" THICK
7	1	0017-00033-0855 (MTIP)	MTIP STRAP (76")
10	2	0017-00009-1034	Small Bearing
11	2	0017-00101-1585	1/4 X 2 1/2 Bolt
12	2	0017-00103-0226	1/4" Thick Lock Nut
16	5	0017-00101-1573	1/2 X 2 3/4 Bolt
17	2	0017-00101-1574	1/2 X 3 1/4 Bolt
18	5	0017-00104-0379	1/2" Internal Lock Washer
19	10	0017-00103-0223	1/2" Thick Lock Nut
20	7	0017-00042-1041	HAMMER HEAD WASHER
21	4	0017-00042-1038	1 1/2 X 3 End Cap
22	1	0017-00042-0945	1 1/2 X 2 Endcap
30	3	0017-00101-1572	1/2 X 2 1/2 Bolt

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

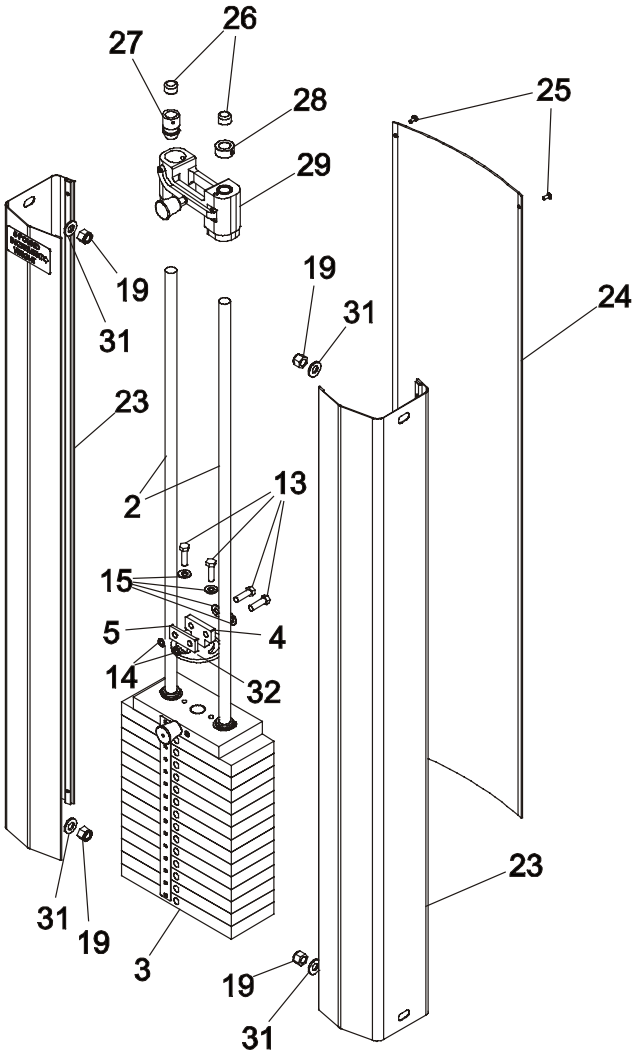
LEFT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTIP-S0009	MTIP Left Side Frame
6	2	0017-00042-0993	WEIGHT STACK DONUT 1" THICK
7	1	0017-00033-0855 (MTIP)	MTIP STRAP (76")
8	2	0017-00009-1039	3" PULLEY ASSEMBLY
10	2	0017-00009-1034	Small Bearing
11	2	0017-00101-1585	1/4 X 2 1/2 Bolt
12	2	0017-00103-0226	1/4" Thick Lock Nut
16	5	0017-00101-1573	1/2 X 2 3/4 Bolt
17	2	0017-00101-1574	1/2 X 3 1/4 Bolt
18	5	0017-00104-0379	1/2" Internal Lock Washer
19	10	0017-00103-0223	1/2" Thick Lock Nut
20	7	0017-00042-1041	HAMMER HEAD WASHER
21	4	0017-00042-1038	1 1/2 X 3 End Cap
22	1	0017-00042-0945	1 1/2 X 2 Endcap
30	3	0017-00101-1572	1/2 X 2 1/2 Bolt

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

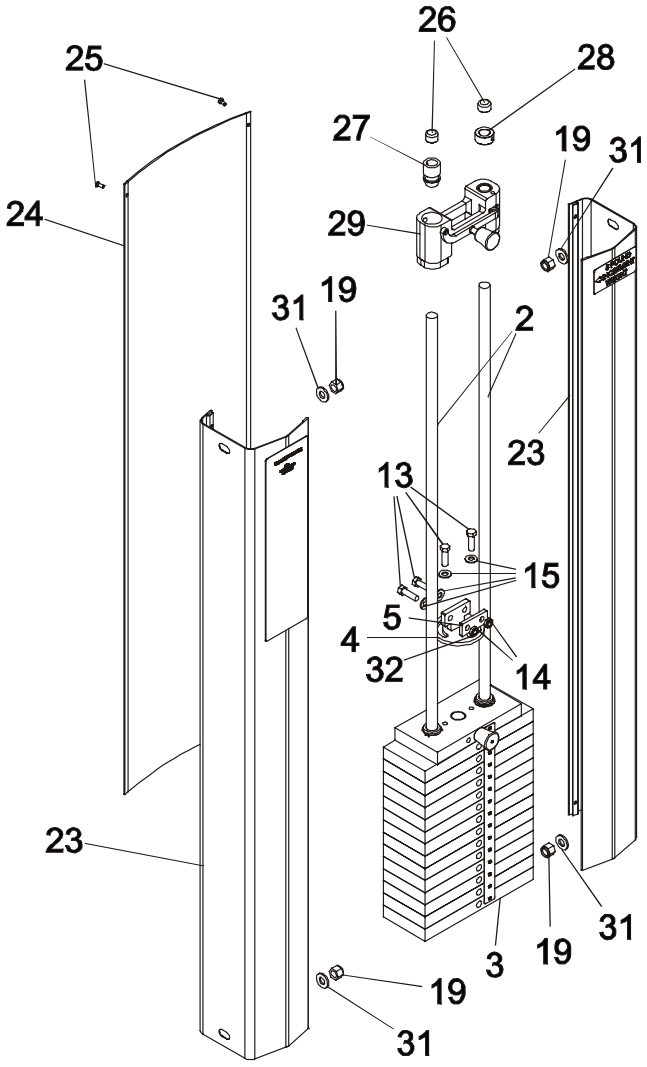
RIGHT SIDE SHIELDS W/WEIGHT STACK



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	0017-00009-0933 (MTIP)	Guide Rod (50.44")
3	1	AK50-WS018	MTS 150 LB WEIGHT STACK
4	1	AK50-S0025	BELT ATTACHMENT PLATE
5	1	0K50-P1121	Strap Clamp 2
13	4	0017-00101-1412	3/8 X 1 1/4 Bolt
14	2	0017-00103-0217	3/8" Thin Lock Nut
15	4	0017-00104-0377	3/8" Internal Lock Washer
19	10	0017-00103-0223	1/2" Thick Lock Nut
23	2	MTHR-P0040	MTS SIDE SHIELD
24	1	0K50-P1144 (FORMED)	SHIELD BACK PANEL
25	2	0017-00101-1587	SHIELD RIVET
26	2	0017-00042-0967	3/4 I.D. BLACK PLASTIC ROD CAP
27	1	0K50-P1110	GUIDE ROD COLLAR
28	1	0017-00009-1019	3/4" Lock Collar
29	1	AK50-S0021	Increment Weight Assembly
31	4	0017-00104-0311	1/2" SAE Flat Washer
32	1	0K50-P1132	BELT WRAP PEG

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

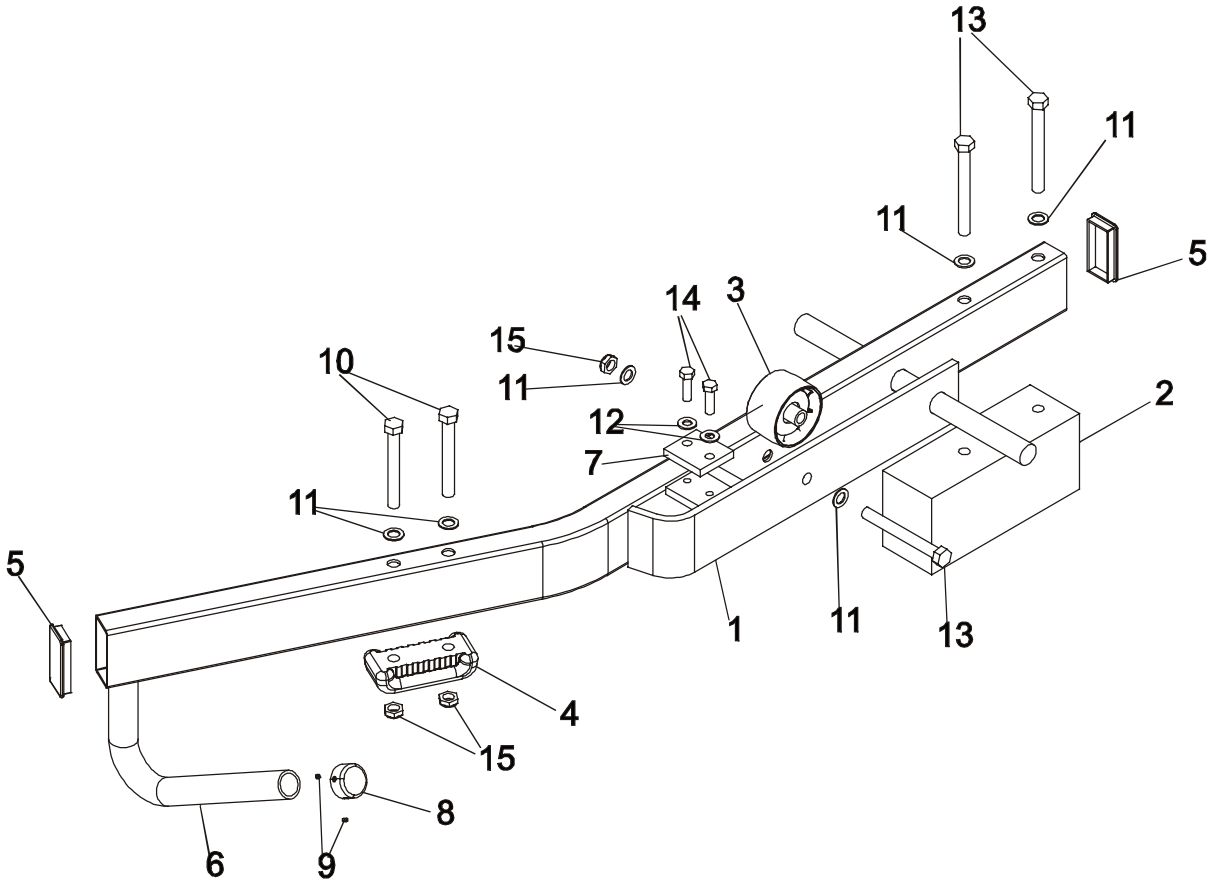
LEFT SIDE SHIELDS W/WEIGHT STACK



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	0017-00009-0933 (MTIP)	Guide Rod (50.44")
3	1	AK50-WS018	MTS 150 LB WEIGHT STACK
4	1	AK50-S0023	BELT ATTACHMENT PLATE
5	1	0K50-P1121	Strap Clamp 2
13	4	0017-00101-1412	3/8 X 1 1/4 Bolt
14	2	0017-00103-0217	3/8" Thin Lock Nut
15	4	0017-00104-0377	3/8" Internal Lock Washer
19	10	0017-00103-0223	1/2" Thick Lock Nut
23	2	MTHR-P0040	MTS SIDE SHIELD
24	1	0K50-P1144 (FORMED)	SHIELD BACK PANEL
25	2	0017-00101-1587	SHIELD RIVET
26	2	0017-00042-0967	3/4 I.D. BLACK PLASTIC ROD CAP
27	1	0K50-P1110	GUIDE ROD COLLAR
28	1	0017-00009-1019	3/4" Lock Collar
29	1	AK50-S0021	Increment Weight Assembly
31	4	0017-00104-0311	1/2" SAE Flat Washer
32	1	0K50-P1132	BELT WRAP PEG

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

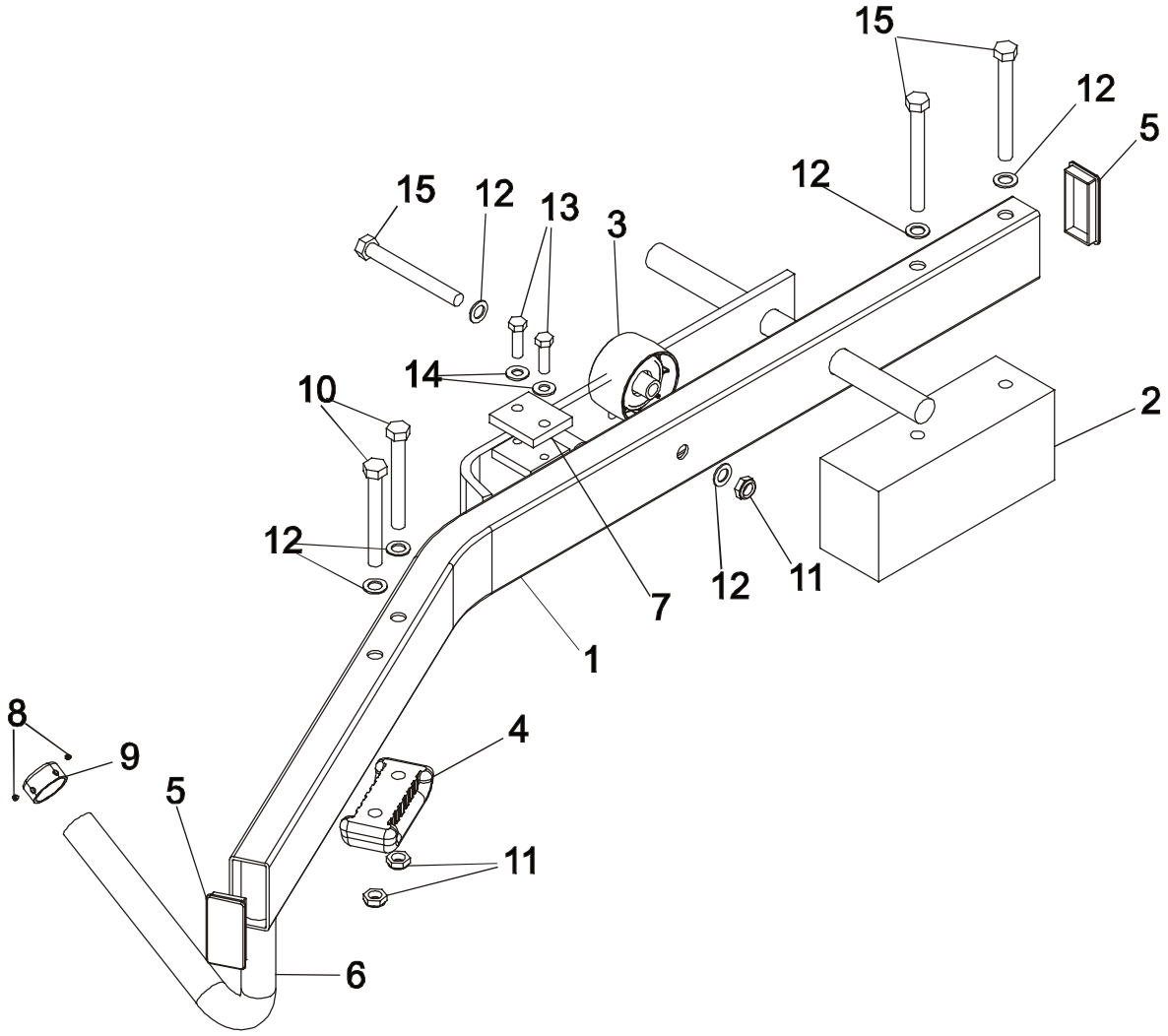
RIGHT MOVEMENT ARM



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTIP-S0014	MOVEMENT ARM (RIGHT)
2	1	0K50-P1134	Marm CW
3	1	0017-00009-1039	3" PULLEY ASSEMBLY
4	1	0017-00042-1040	HAMMER HEAD SMALL BUMPER
5	2	0017-00042-1038	1 1/2 X 3 End Cap
6	1	H-GRIP	MTIP HANDLE GRIP (15.3")
7	1	0K50-P1021	Strap Clamp 2
8	1	0K50-P0315-4000	END CAP
9	2	0017-00101-1406	10-32 X 1/8" SET SCREW
10	2	0017-00101-1580	1/2 X 4 Bolt
11	6	0017-00104-0379	1/2" Internal Lock Washer
12	2	0017-00104-0377	3/8" Internal Lock Washer
13	3	0017-00101-1579	1/2 X 4 1/2 Bolt
14	2	0017-00101-1412	3/8 X 1 1/4 Bolt
15	3	0017-00103-0224	1/2" Thin Lock Nut

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

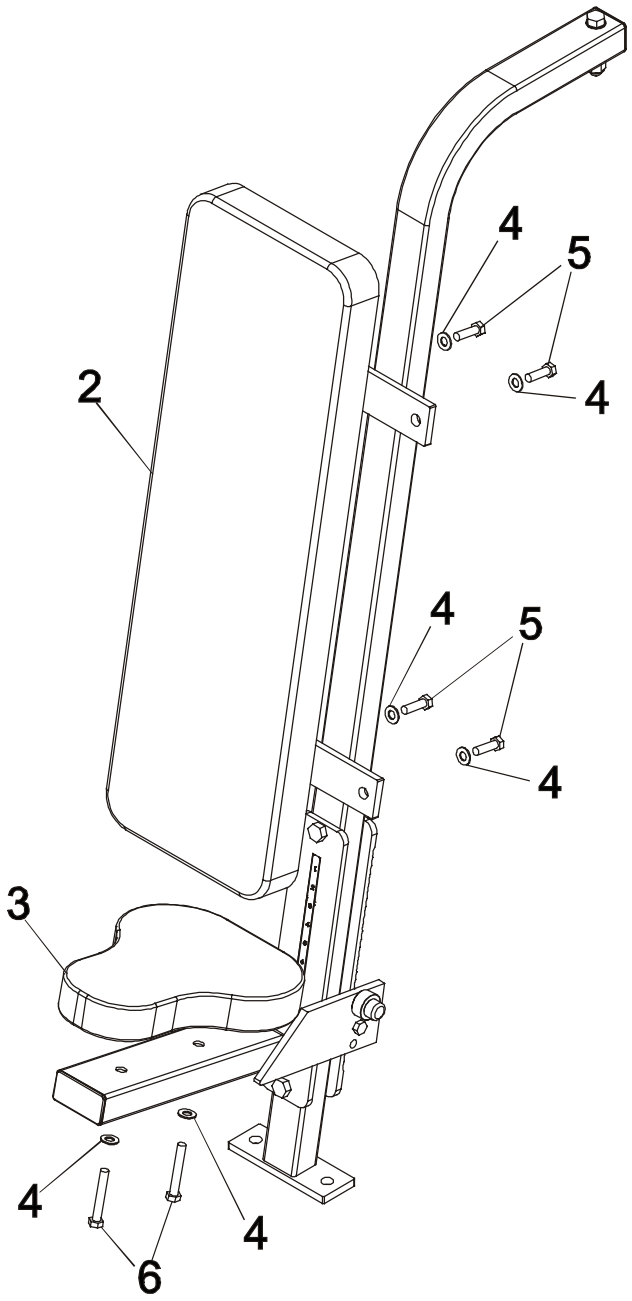
LEFT MOVEMENT ARM



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTIP-S0013	MOVEMENT ARM (LEFT)
2	1	0K50-P1134	Marm CW
3	1	0017-00009-1039	3" PULLEY ASSEMBLY
4	1	0017-00042-1040	HAMMER HEAD SMALL BUMPER
5	2	0017-00042-1038	1 1/2 X 3 End Cap
6	1	H-GRIP	MTIP HANDLE GRIP (15.3")
7	1	0K50-P1021	Strap Clamp 2
8	2	0017-00101-1406	10-32 X 1/8" SET SCREW
9	1	0K50-P0315-4000	END CAP
10	2	0017-00101-1580	1/2 X 4 Bolt
11	3	0017-00103-0224	1/2" Thin Lock Nut
12	6	0017-00104-0379	1/2" Internal Lock Washer
13	2	0017-00101-1412	3/8 X 1 1/4 Bolt
14	2	0017-00104-0377	3/8" Internal Lock Washer
15	3	0017-00101-1579	1/2 X 4 1/2 Bolt

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

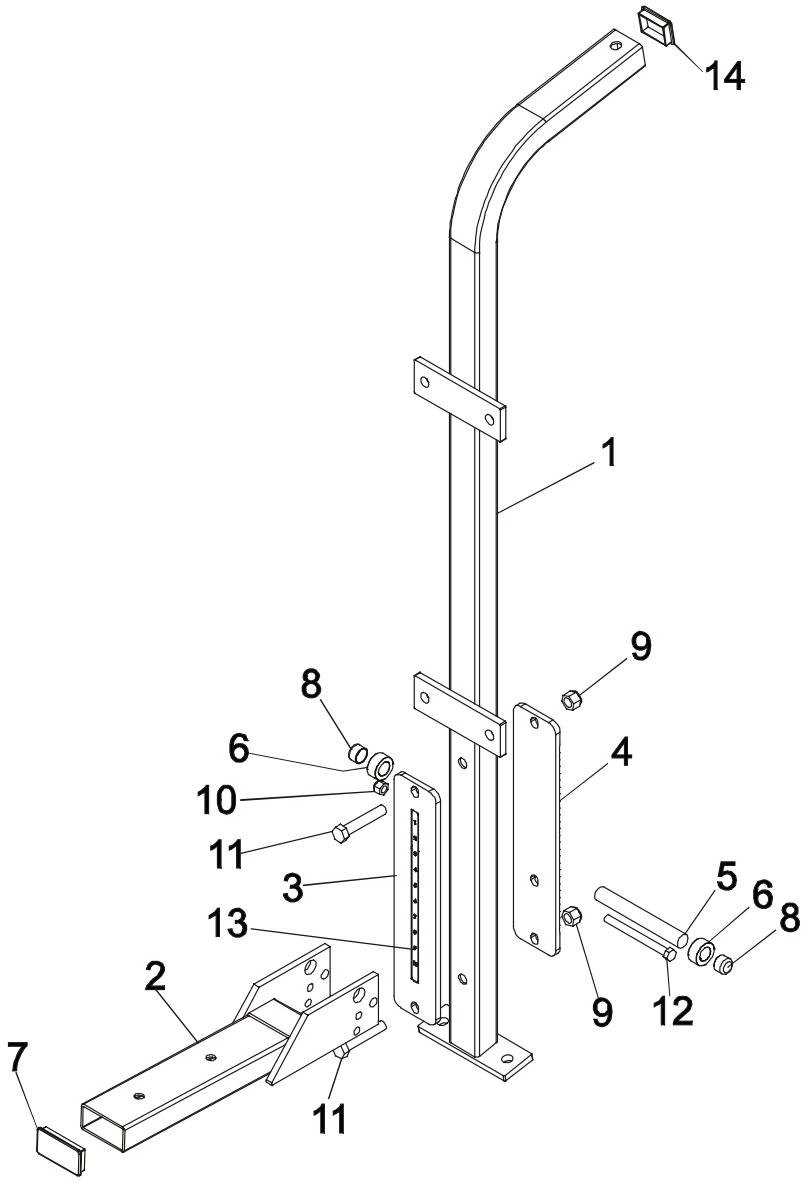
PADS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	0K50-US063-0000	MTS 11 X 33 BACK
3	1	0K50-US065-0000	MTS BIKE SEAT
4	6	0017-00104-0313	3/8" SAE Flat Washer
5	4	0017-00101-1412	3/8 X 1 1/4 Bolt
6	2	0017-00101-1417	3/8 X 2 1/2 Bolt

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

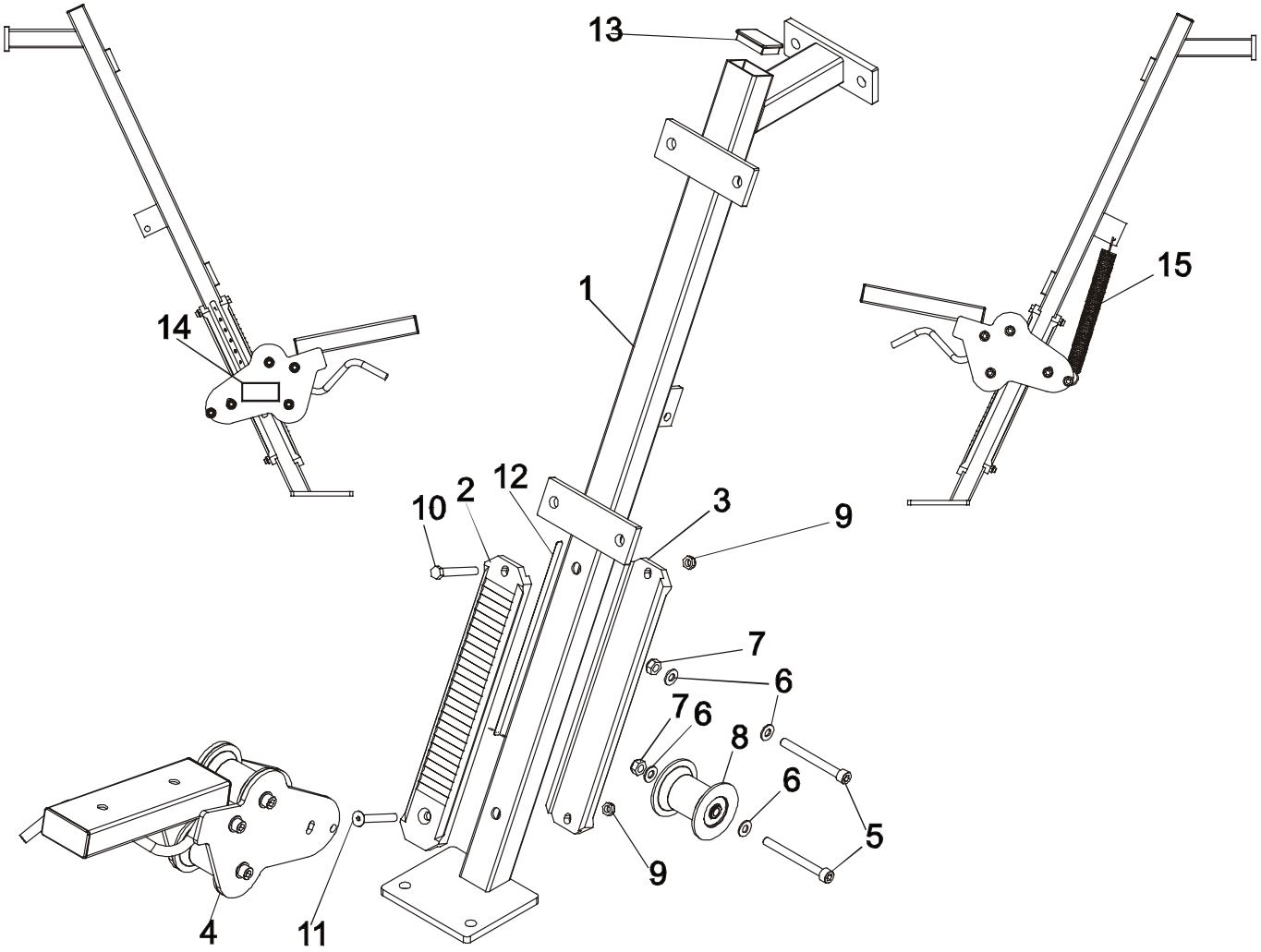
SEAT FRAME WELDMENT



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTIP-S0012	BACK FRAME WELDMENT, SEAT
2	1	0K50-S1001	MTS Standard Seat #1
3	1	0K50-P1017	Seatrack Front
4	1	0K50-P1018	Seatrack Back
5	1	0K50-P1007	Standard Hammer Seat Shaft
6	2	0017-00009-1019	3/4" Lock Collar
7	1	0017-00042-1038	1 1/2 X 3 End Cap
8	2	0017-00042-0967	3/4 I.D. BLACK PLASTIC ROD CAP
9	2	0017-00103-0223	1/2" Thick Lock Nut
10	1	0017-00103-0229	3/8" Thick Lock Nut
11	2	0017-00101-1573	1/2 X 2 3/4 Bolt
12	1	0017-00101-1567	3/8 X 4 1/4 Bolt
13	1	M051-00296-A000	SEAT ADJUSTMENT NUMBER STRIP
14	1	0017-00042-0945	1 1/2 X 2 Endcap

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

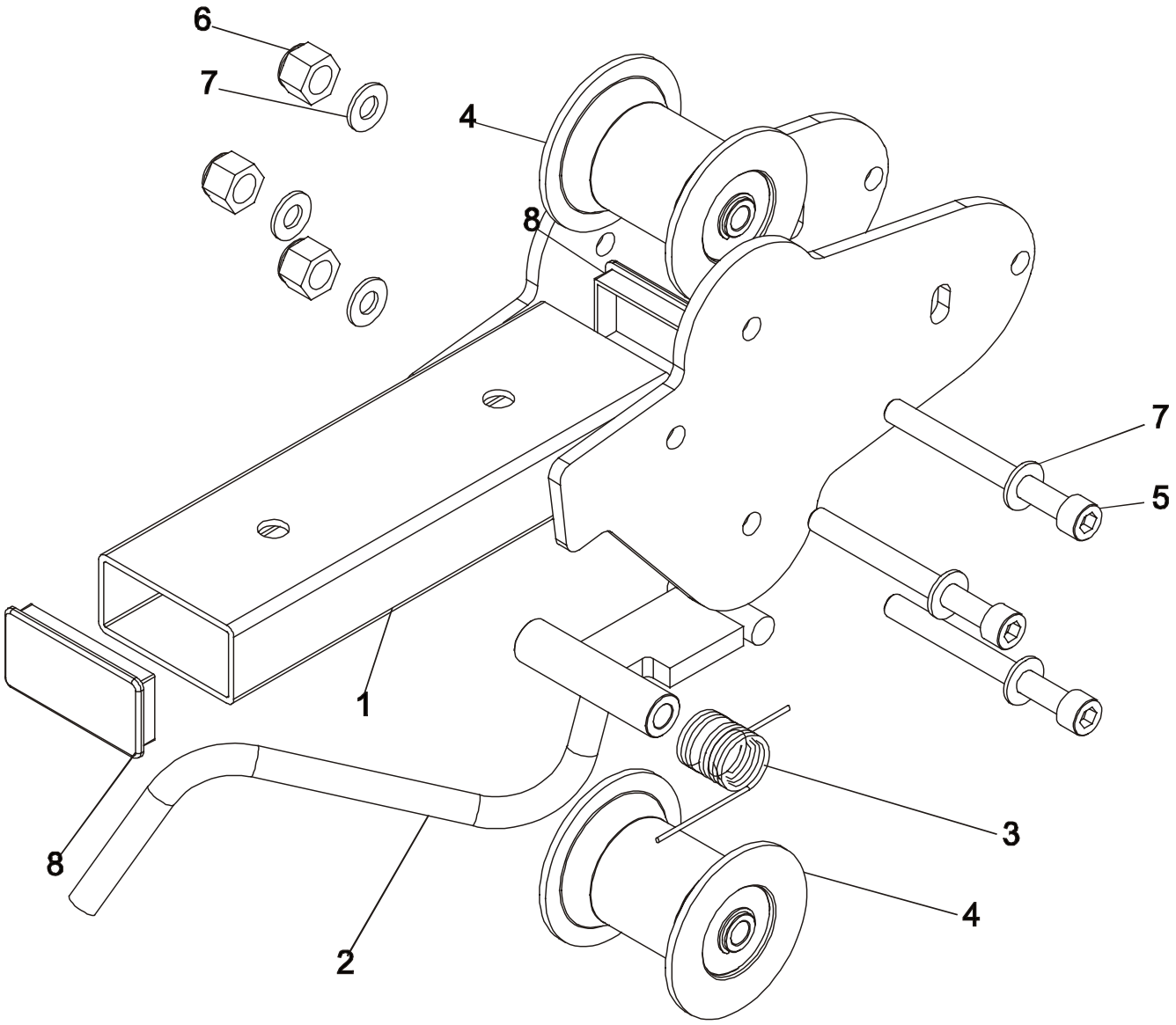
SEAT FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MTDP-S0002	Seat Frame Weldment
2	1	7359401	Seatrack, Roller Serrated
3	1	7359501	Seatrack, Roller Flat
4	1	AK50-A1007	MTS SEAT#2 ASSM. (ROLLER)
5	2	0017-00101-1662	M10 X 64 HXS SOC CS ST ZN
6	4	0017-00104-0377	3/8" Internal Lock Washer
7	2	0017-00103-0289	10mm THIN NYLOC NUT
8	1	73763	ROLLER ASSM.
9	2	0017-00103-0217	3/8" Thin Lock Nut
10	1	0017-00101-1408	3/8 X 2 3/4 Bolt
11	1	0017-00101-1664	3/8" FLAT HEAD BOLT
12	1	M051-00296-A000	NUMBER STRIP (1-12)
13	1	0017-00042-0945	1 1/2 X 2 Endcap
14	1	M051-00602-A000	MTAB SEAT INSTR. DECAL
15	1	7442601	MTS SEAT EXTENSION SPRING

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

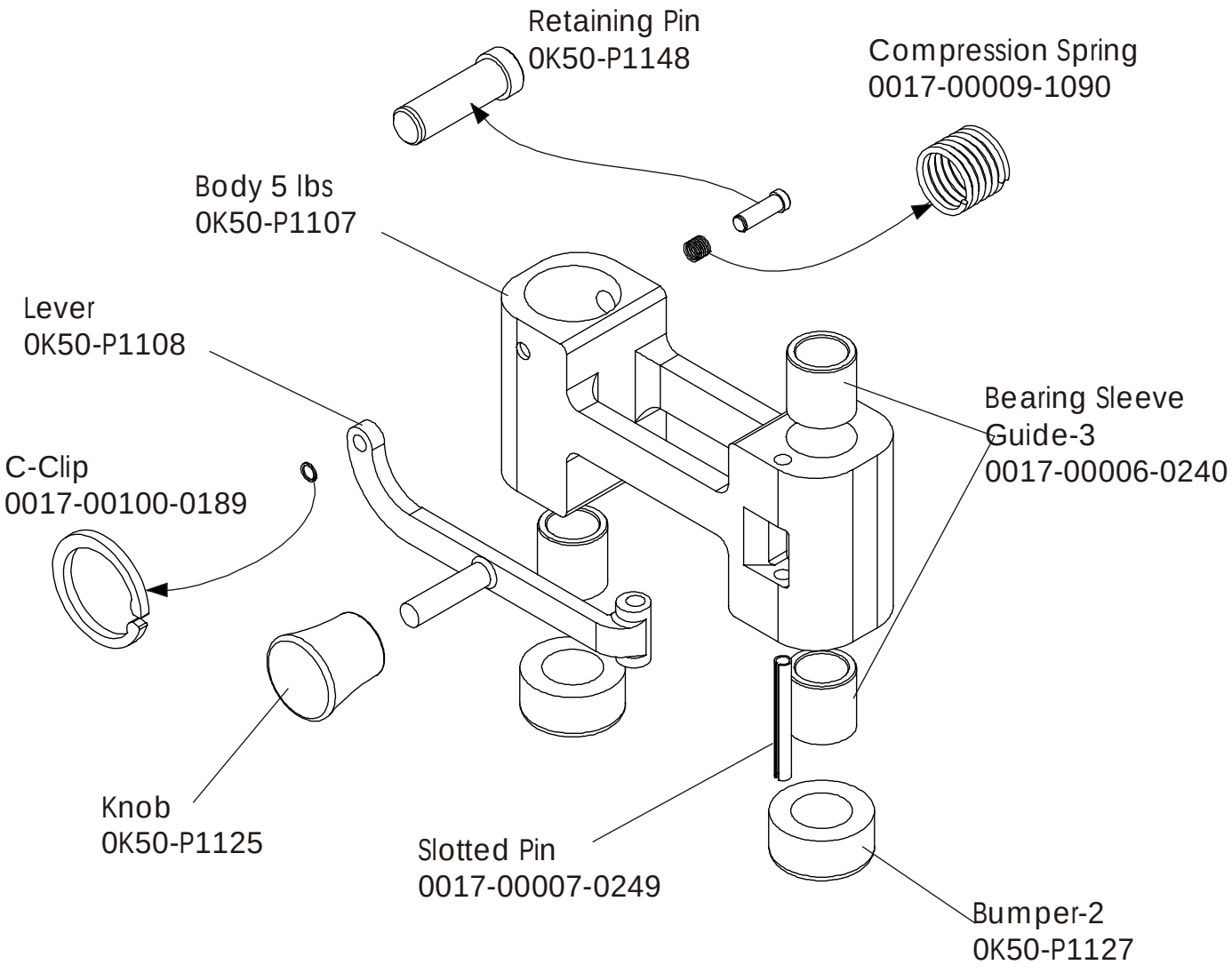
SEAT ROLLER ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	0K50-S1006	MTS SEAT #1 (ROLLER)
2	1	AK50-S0040-0000	WELDMENT, PS- ROLLER SEAT HANDLE
3	1	0017-00009-1110	TORSION SPRING, S.S.
4	2	73763	ROLLER ASSM.
5	3	0017-00101-1662	M10 X 64 HXS SOC CS ST ZN
6	3	0017-00103-0223	1/2" THICK NYLOC NUT
7	6	0017-00104-0377	3/8" Internal Lock Washer
8	2	0017-00042-1038	1.5" X 3.0" PLASTIC END CAP

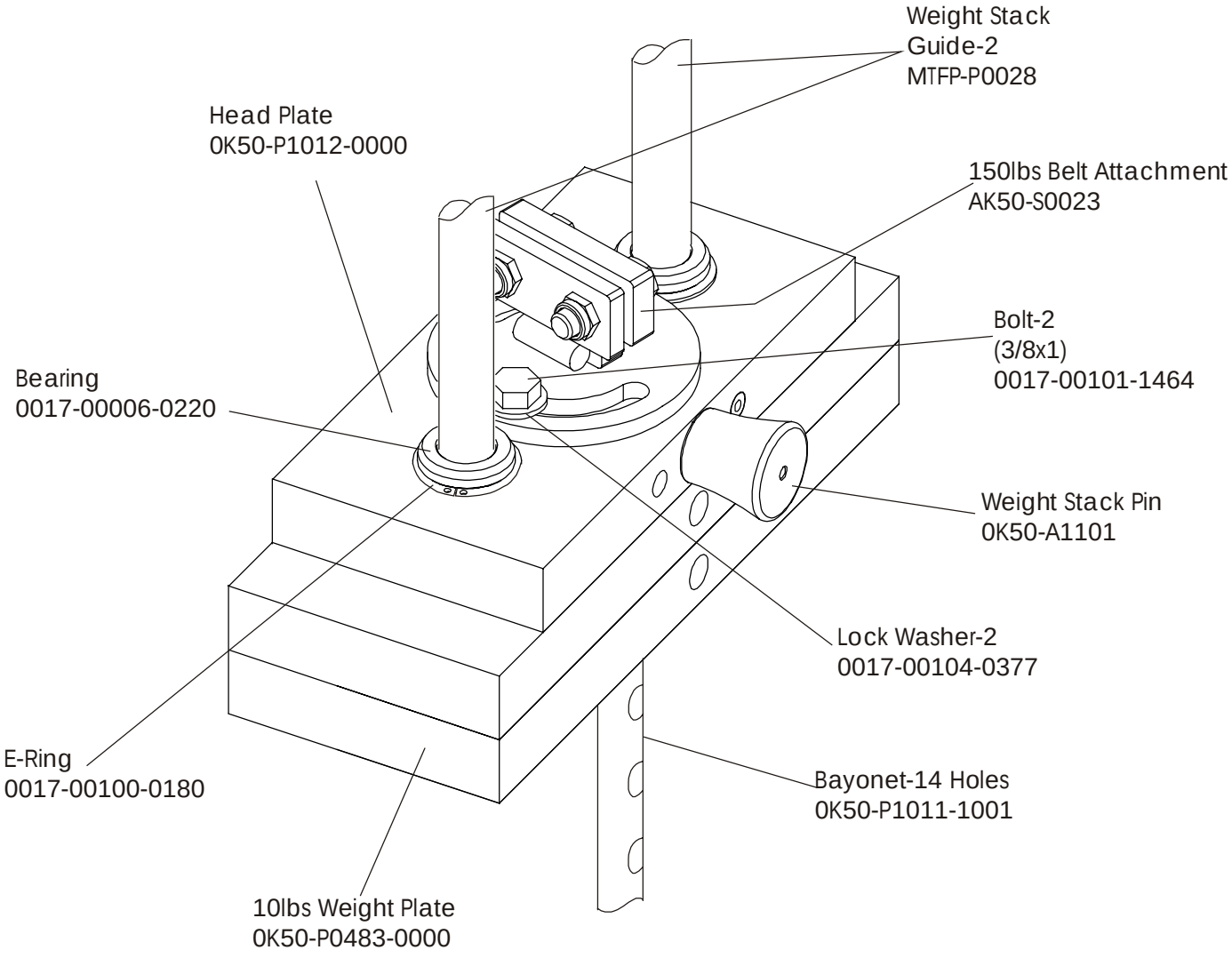
MTIP INCLINE PRESS S/N TIP030001 & ABOVE

INCREMENT WEIGHT



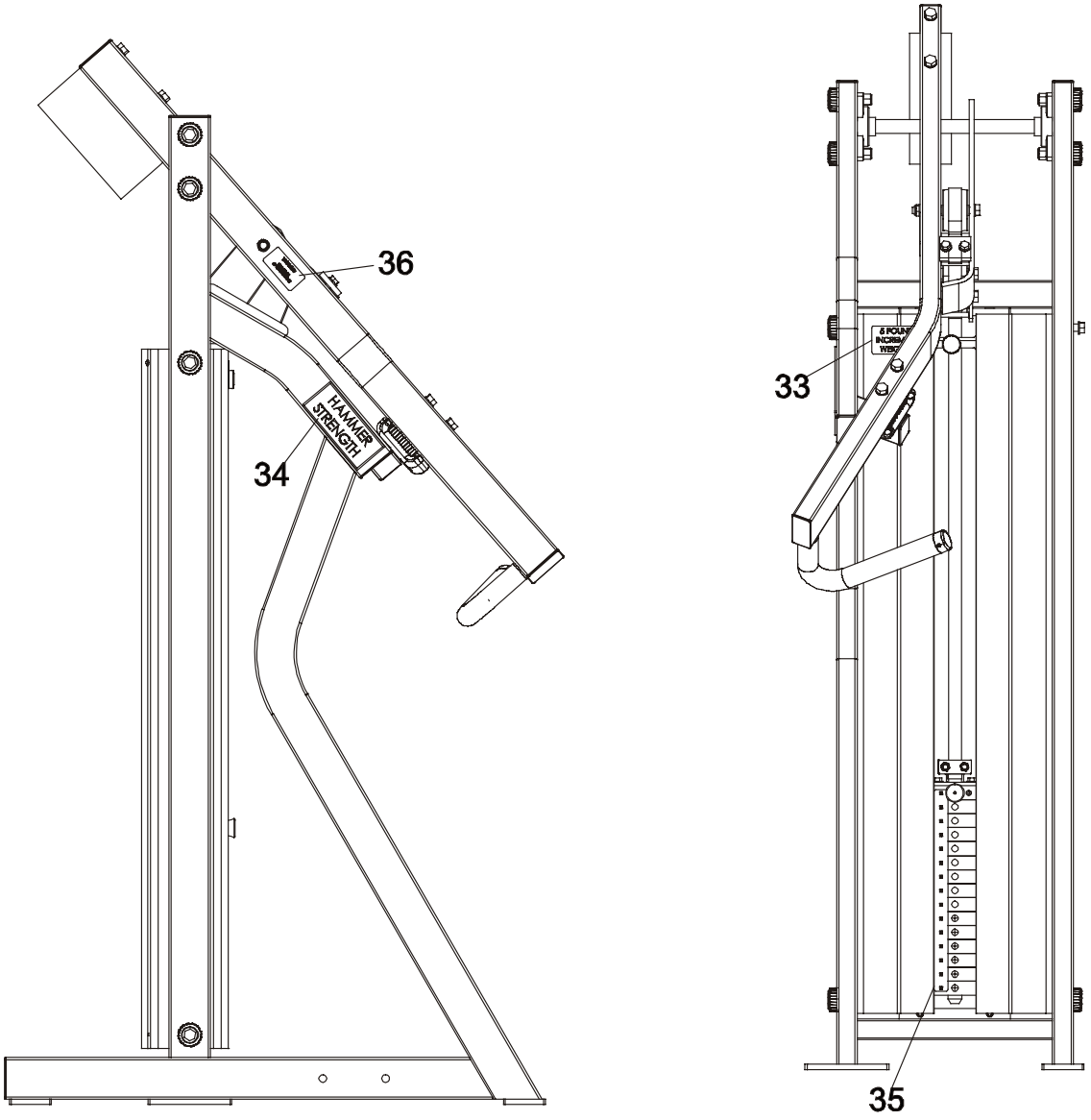
MTIP INCLINE PRESS S/N TIP030001 & ABOVE

WEIGHT STACK



MTIP INCLINE PRESS S/N TIP030001 & ABOVE

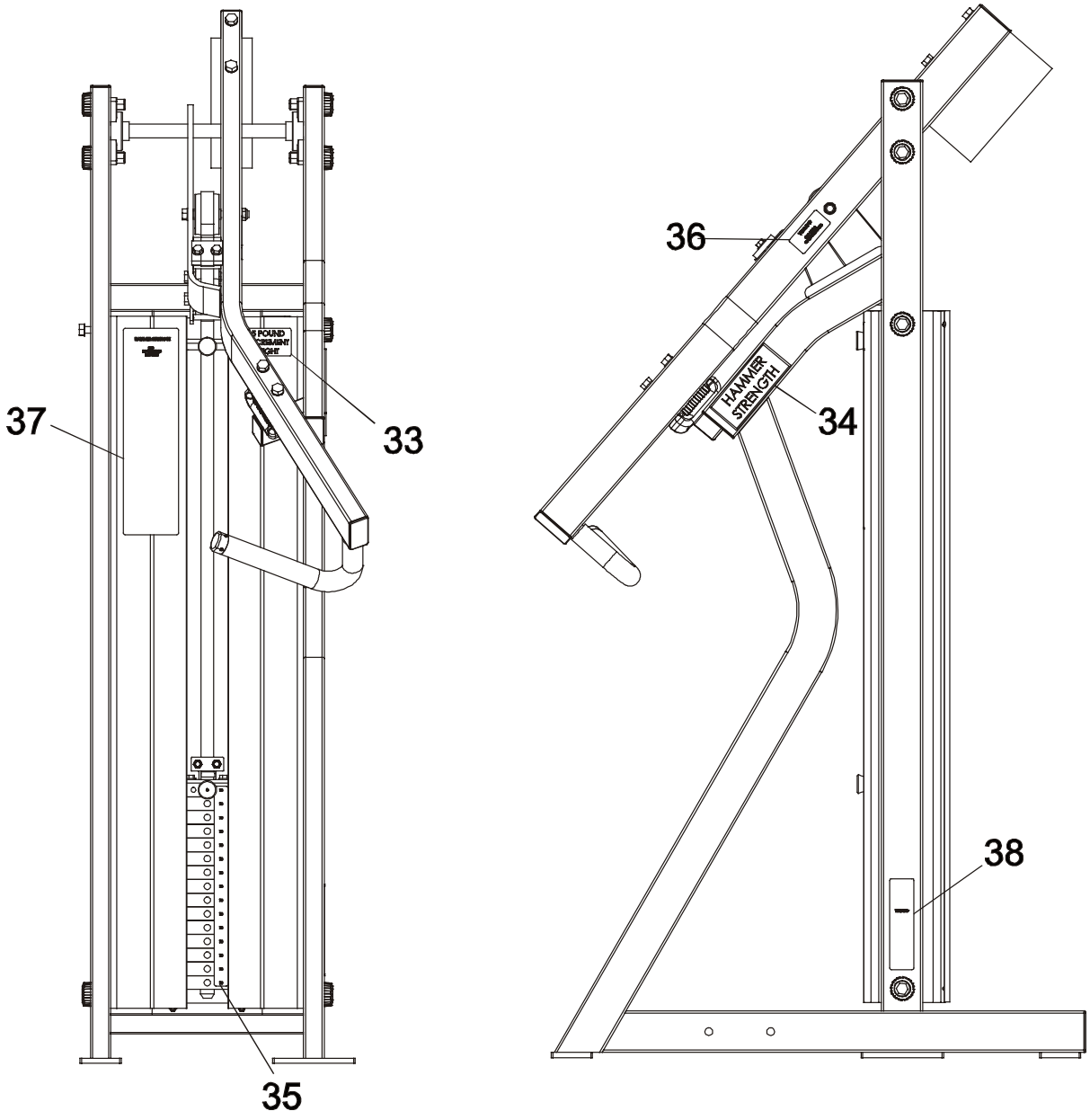
RIGHT SIDE DECALS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
33	1	M051-00297-A000	INCREMENT WT. DECAL (RIGHT)
34	1	M051-00289-A000	HAMMER STRENGTH NAME PLATE
35	1	M051-00294-A000	WEIGHT STACK NUMBER STRIP
36	1	M051-00293-A000	WARNING DECAL

MTIP INCLINE PRESS S/N TIP030001 & ABOVE

LEFT SIDE DECALS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
33	1	M051-00298-A000	INCREMENT WT. DECAL (LEFT)
34	1	M051-00289-A000	HAMMER STRENGTH NAME PLATE
35	1	M051-00294-A000	WEIGHT STACK NUMBER STRIP
36	1	M051-00293-A000	WARNING DECAL
37	1	M051-00291-A000	MTS INCLINE PRESS INSTRUCTIONAL DECAL
38	1	M051-00335-A000	WARNING DECAL